



data sheet 8

# **STANDARD**

CEMENT-BASED ADHESIVE FOR INTERIOR TILES

# **FLEXIBEL**

CEMENT-BASED ADHESIVE FOR EXTERNAL TILES

595

CEMENT-BASED ADHESIVE FOR INDOOR CERAMICS

## Description and field of use:

Factory-prepared construction adhesives for bonding wall and floor inner and outer ceramics, stone tablets etc.

Milfas standard is designed for bonding interior wall and floor ceramics.

Milfas flexibel is designed for bonding outer floor and wall ceramics, that is, ceramics with outstanding thermal stress.

Milfas 595 is designed for bonding indoor wall ceramics.

#### Composition:

- -cement
- fine limestone sand
- additives

#### Properties:

- insoluble in water
- -flexible
- -resistant to frost and water (Milfas Flexibel)

### Surface preparation:

The surface has to be clean without loose parts; surface must be moistened before installing.

#### Material preparation and processing:

In a clean container pour water (0,28I/1 kg) and while mixing manually or mechanically add adhesive gradually. Mix until it becomes homogenous, without lumps. Leave it for 5-10 minutes, mix again and the mass is ready for use. Apply finished mass with notched trowel in 2-3 mm layer. If the mass is used for heavily stressed surfaces it is recommended to apply adhesive on the base too. Finished mass can be used within 4 hours. The surface is serviceable after 24 hours; it is also suitable for grouting.

#### Processing conditions:

Substrate and air temperature should not be less than +5 ° C. During drying period protect from frost for at least 3 days.

#### Consumption:

cca 1,2 kg/m for layer thk=10 mm

### Packaging:

25 kg bag

# Storage:

Storable for 12 months in original packaging on wooden grate in dry place.

#### Safety warning:

Irritant. Protect skin, mucous membrane and eyes.







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